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D412-702-071
Job Sheet 194230



Part No: D412-702-071

Job Qty: 1 pcs

Part Name: Comfort Crew Shoulder Harness



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/29/19

Job Tracking No:

Due Date: 5/30/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: IIN-D412-702-3 REV C IPP Rev:A 11.03.01 new issue DD ver:EC IPP Rev:B 12.09.05 per DSI9612 DD
ver:JFS IPP Rev.C 17.09.19 IIN412-702-3 Rev.C DD Verify DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	✓	5/30/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
120	QC 4	1 pcs		5/30/19	0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		



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Container No: S220724



Part: D412-702-071

Job No: 194230

Serial No/Batch: S220724

Revision: C

Inspector:

Exp Date:

Instructions: TC STC SH04-7 Issue 3, FAA STC SR01997N

Plex 4/29/19 9:52 AM Dart.Renwick.Jennife

16/9/2019

130 Packaging 3-1 - Stock - B4B 1 pcs	5/30/19	0.00 0.00	QC 4 - 68	
			Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	DAS
			Packaging 3 - 25 - B4B	78
			Packaging 3 - 26 - B4B	9-89
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	DAS
			Packaging 3 - 36 - B4B	21
135 DC - 1 - B4B	1 pcs	5/30/19	0.00 0.00	DC - 1 - B4B
				DC - 2 - B4B
140 QC 21 - FG	1 pcs	5/30/19	0.00 0.00	QC 21 - FG - 21
				QC 21 - FG - 70
				QC 21 - SA - 53
Part Op 110 - (Pick Kit) Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 130 - Identify and pack for shipping as per PPP D412-702-071 Location:FG029 135 - (Document Control) Photocopy bluefile & type labels per PPPD412-702-071 CHG003 140 - (QC21- Final Inspection - Work Order Release)				

DAS

78

9-89

16/9/2019

DAS

21

9-89

OCT 09 2019

DAS

21

9-89

OCT 09 2019

F619

(012308)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5265294 ✓
AN3-4A	Bolt	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5167263 ✓
AN4-6A	Bolt	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5211539 ✓
D4305-041	Shoulder Harness Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5191265 ✓
MS21042L3	Nut	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	5211533 ✓
MS21042L4	Nut	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	524462 ✓
NAS1149D0337	Washer	10 Ea (10 ea) ✓	110-Packaging 1 - Pick Kit	5178378 ✓
NAS1149D0383J	Washer	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	5201031 ✓
NAS1149D0422J	Washer	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	521121 ✓
NAS1149D0453	Washer	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5192442 ✓
ANS70-4	Washer	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5216018 ✓

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-10A	2	214	0
	AN3-4A	4	668	0
	AN4-6A	2	852	0
	AN970-4	4	113	0
	D4305-041	1	6	0
	MS21042L3	6	3,305	0
	MS21042L4	2	3,509	0
	NAS1149D0332J	10	2,722	0
	NAS1149D0363J	6	1,113	0
	NAS1149D0432J	4	266	0
	NAS1149D0463J	4	5,144	0
Part Specifications				
Specifications could not be found.				

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25.32 Parts Lists for Dart Pilot/Co-Pilot Shoulder Harness Kits

QTY -071	QTY -073	QTY -075	Part Number	Description
X			D412-702-071	Dart Pilot/Co-Pilot Shoulder Harness Kit
	X		D412-702-073	Dart Pilot/Co-Pilot Shoulder Harness Kit
		X	D412-702-075	Dart Pilot/Co-Pilot Shoulder Harness Kit
1			D4305-041	SHOULDER HARNESS ASSEMBLY
	1		D4305-043	SHOULDER HARNESS
		1	D4305-045	SHOULDER HARNESS
4	4	4	AN3-4A	BOLT
2	2	2	AN4-6A	BOLT
2	2	2	AN3-10A	BOLT
4	4	4	AN970-4	WASHER
6	6	6	MS21042L3	NUT
2	2	2	MS21042L4	NUT
10	10	10	NAS1149D0332J	WASHER (OR AN960JD10L)
6	6	6	NAS1149D0363J	WASHER (OR AN960JD10)
4	4	4	NAS1149D0432J	WASHER
4	4	4	NAS1149D0463J	WASHER (OR AN960JD416)

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